

# A404

## HIGH TEMP THIN ALUMINIUM LABEL



### Description

A404 is a 1 mil (25 µm) flexible aluminum label material with a high temperature pressure sensitive adhesive, with a white topcoat specifically designed for thermal transfer printing. This material has short-term temperature resistance 842 °F (450 °C).



- White print surface
- Aluminium foil
- Acrylic PSA

### Features

- Thermal transfer printable
- High temperature resistance
- REACH and RoHS compliant
- Dimensionally stable at high temperatures
- Withstand temperature exposure up to 842 °F (450 °C).

### Features

- Barcode or alpha numeric identification of hot metal items and welding
- Aluminum and steel mills: cold rolling, tube mills and structural steel mills
- Coils, springs, heat treating, nameplates on industrial equipment

### Special conditions

- Intended for industrial use only
- Topcoat and print should not be contacted while exposed to elevated temperature
- Designed and tested for optimal performance with thermal transfer printing technology
- Use firm pressure when applying label to increase the physical contact of the adhesive with the surface
- Pressure sensitive adhesives will provide stronger bonds to warm surface by increasing adhesive flow and peel strength

### Technical data

Properties	Test method	Average results (Imperial Units)	Average results (SI Units)
<b>Thickness</b>	ASTM D-1000		
Substrate and Topcoat		1.5 mil	38 µm
Acrylic adhesive		1.0 mil	25 µm
<b>Adhesion</b>	ASTM D-3330		
Stainless Steel	20 minute dwell	>40oz/inch	
	24 hour dwell	>49oz/inch	
<b>Loop tack</b>	80155	>1000g/inch	
<b>Probe tack</b>	10 Newton Load Cell	>150 grams	
<b>Temperature rating</b>	1 hour Exposure Operating	TO 842 °F -4 TO 392 °F	TO 450 °C* -20 TO 200 °C
<b>Shelf life</b>	1 year below 80°F (27 °C) and 60% R.H		
<b>Recommended ribbons</b>	AR-16		

\*Material tested in enclosed klin at temperature for 1 hour

### Compliances

<b>RoHS</b> (Restriction of Hazardous Substances) EU Directive 2002/95/EC	Limits set forth in Directive 2011/65/EU
<b>REACH</b> (Registration Evaluation and Authorization of Chemicals) EU Directive 1907/2006/EC	Limits set forth in Directive 1907/2006/EC Article 7 (2)
<b>Halogen Free</b> - Restriction use of Halogen (IEC 61249-2-21)	Limits set forth in International Electrochemical Commission

### Disclaimer

Values shown in this document are averages only. For legal reasons, we emphasize that the information on this data is available as is and that Altec gives no guarantees with respect to the accuracy and completeness nor with respect to interpretations made on the basis of this information.